



Safety Data Sheet

Classified According to OSHA Hazard Communication Standard (HCS)

SECTION 1: Identification

1.1. Product Identifier

Trade Name or Designation: Flick's Etching Solution

Product Number: R3161150

Other Identifying Product Numbers: R3161150-1A, R3161150-500A

1.2. Recommended Use and Restrictions on Use

General Laboratory Reagent

1.3. Details of the Supplier of the Safety Data Sheet

Company: Ricca Chemical Company

Address: 448 West Fork Drive

Arlington, TX 76012 USA

Telephone: 888-467-4222

1.4. Emergency Telephone Number (24 hours)

CHEMTREC (USA)

800-424-9300

CHEMTREC (International)

1+ 703-527-3887

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SECTION 2: Hazard(s) Identification

2.1. Classification of the Substance or Mixture

For the full text of the Hazard and Precautionary Statements listed below, see Section 16.

Hazard Class	Category	Hazard Statements	Precautionary Statements:
Acute Toxicity - Oral	Category 3	H301	P264, P270, P301+P310, P321, P330, P405, P501
Acute Toxicity - Inhalation	Category 3	H331	P261, P271, P304+P340, P311, P321, P403+P233, P405, P501
Skin Corrosion / Irritation	Category 1	H314	P260, P264, P280, P301+P330+P331, P303+P361+P353, P363, P304+P340, P310, P321, P305+P351+P338, P405, P501
Eye Damage / Irritation	Category 1	H318	P280, P305+P351+P338, P310
Specific Target Organs/Systemic Toxicity Following Repeated Exposure	Category 1	H372	P260, P264, P270, P314, P501
Corrosive to Metals	Category 1	H290	P234, P390, P406

2.2. GHS Label Elements

Pictograms:



Signal Word: **Danger**

Hazard Statements:

Hazard Number	Hazard Statement
H290	May be corrosive to metals.
H301	Toxic if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H331	Toxic if inhaled.
H372	Causes damage to organs through prolonged or repeated exposure.

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Precautionary Statements:

Precautionary Number	Precautionary Statement
P234	Keep only in original container.
P260	Do not breathe fumes, mist, vapors, or spray.
P261	Avoid breathing fumes, mist, vapors, or spray.
P264	Wash arms, hands and face thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves and eye protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or physician.
P301+P330+P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or physician.
P311	Call a POISON CENTER or physician.
P314	Get medical attention if you feel unwell.
P321	Specific treatment (Wash areas of contact with water).
P330	Rinse mouth.
P363	Wash contaminated clothing before reuse.
P390	Absorb spillage to prevent material damage.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P406	Store in corrosive resistant container with a resistant inner liner.
P501	Dispose of contents in accordance with local, state, federal and international regulations.

2.4. Hazards not Otherwise Classified or Covered by GHS

Data not available.

SECTION 3: Composition / Information on Ingredients

3.1. Components of Substance or Mixture

Chemical Name	Formula	Molecular Weight	CAS Number	Weight%
Water	H ₂ O	18.01 g/mol	7732-18-5	89.87
Hydrochloric Acid	HCl	36.46 g/mol	7647-01-0	5.47
Hydrofluoric Acid	HF	20.00 g/mol	7664-39-3	4.65

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SECTION 4: First-Aid Measures

4.1. General First Aid Information

Eye Contact: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Corrosive! Causes irritation and burns. Can cause burns that may lead to permanent impairment of vision, including blindness.

Inhalation: IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Skin Contact: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. May produce pain, redness, severe irritation or full thickness burns. May be absorbed through the skin with possible systemic effects.

Ingestion: IF SWALLOWED: rinse mouth. Do NOT induce vomiting. Do not induce vomiting. Give large quantity of water. Call a physician immediately.

4.2. Most Important Symptoms and Effects, Acute and Delayed

Toxic if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. Toxic if inhaled. Causes damage to organs through prolonged or repeated exposure. DANGER! CORROSIVE! Toxic! Extremely hazardous liquid. Causes severe burns which may not be immediately painful or visible. May be fatal if swallowed or inhaled. Can burn eyes, skin and respiratory tract. May cause bone damage. If swallowed, do not induce vomiting. Dilute with water and call a physician. Do not get in eyes, on skin or clothing. Use only with adequate ventilation. Wash thoroughly after handling. EYE CONTACT: Corrosive! Causes irritation and burns. Can cause burns that may lead to permanent impairment of vision, including blindness. SKIN CONTACT: May produce pain, redness, severe irritation or full thickness burns. May be absorbed through the skin with possible systemic effects. CHRONIC EFFECTS / CARCINOGENICITY: Chronic exposures may cause mottling of teeth and bone damage and fluorosis. Symptoms of fluorosis include brittle bones, weight loss, anemia, calcified ligaments, general ill health and joint stiffness.

4.3. Medical Attention or Special Treatment Needed

Immediately call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water). Irrigate immediately with large quantity of water for at least 15 minutes. Get medical attention immediately. Remove to fresh air. Give artificial respiration if necessary. If breathing is difficult, give oxygen. Wash areas of contact immediately with water for at least 15 minutes. Soak the affected area with 70% Denatured Ethyl Alcohol solution or Epsom salts for 1 to 4 hours. Call a physician immediately. Do not induce vomiting. Give large quantity of water. Call a physician immediately.

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing Media

Use dry chemical, alcohol foam, or carbon dioxide for extinguishing the surrounding fire. Use water as fog in flooding quantities.

5.2. Specific Hazards Arising from the Substance or Mixture

Not combustible, but substance is an oxidizer and its heat of reaction with reducing agents or combustibles may cause ignition. Can react with metals to release flammable hydrogen gas. May react explosively with combustible organic or readily oxidizable materials such as: alcohols, turpentine, charcoal, organic refuse, metal powder, hydrogen sulfide, etc.



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5.3. Special Protective Equipment for Firefighters

Use protective clothing and breathing equipment appropriate for the surrounding fire.

SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

Wear protective gloves and eye protection.

6.2. Cleanup and Containment Methods and Materials

Cover the spill with Sodium Carbonate or a soda ash-slaked lime mixture (50:50). Mix and add water to form slurry. Decant the liquid to the drain with excess water. Treat the solid residue as normal refuse. Wash site with soda ash solution. Always dispose of in accordance with local regulations.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling and Storage Conditions

Store in corrosive resistant container with a resistant inner liner. As with all chemicals, wash hands thoroughly after handling. Avoid contact with eyes and skin. Protect from freezing and physical damage. Do not mix with bases.

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SECTION 8: Exposure Controls / Personal Protection

8.1 Control Parameters

Chemical Name	Limit Type	Country	Exposure Limit	Information Source
Hydrochloric Acid (7647-01-0)	TLV-Ceiling	USA	2 ppm Ceiling	ACGIH - Threshold Limit Values - Ceilings (TLV-C)
Hydrochloric Acid (7647-01-0)	PEL-Ceiling	USA	5 ppm Ceiling; 7 mg/m ³ Ceiling	U.S. - OSHA - Final PELs - Ceiling Limits
Hydrofluoric Acid (7664-39-3)	TWA	USA	"2.5 mg/m ³ TWA (as F)" As Fluorides [RR-02792-9]	U.S. - OSHA - Final PELs - Time Weighted Averages (TWAs)
Hydrofluoric Acid (7664-39-3)	TLV-TWA	USA	"2.5 mg/m ³ TWA (as F)" As Fluorides [RR-02792-9]	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Hydrofluoric Acid (7664-39-3)	TLV-TWA	USA	0.5 ppm TWA (as F)	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Hydrofluoric Acid (7664-39-3)	TWA	USA	3 ppm TWA (as F)	U.S. - OSHA - Final PELs - Time Weighted Averages (TWAs)
Hydrofluoric Acid (7664-39-3)	TLV-Ceiling	USA	2 ppm Ceiling (as F)	ACGIH - Threshold Limit Values - Ceilings (TLV-C)
Hydrofluoric Acid (7664-39-3)	TLV-TWA	USA	2.5 mg/m ³ TWA (as F)	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Hydrofluoric Acid (7664-39-3)	TWA	USA	2.5 mg/m ³ TWA (as F)	U.S. - OSHA - Final PELs - Time Weighted Averages (TWAs)

8.2. Exposure Controls

Engineering Controls: Use only outdoors or in a well-ventilated area. A system of local and/or general exhaust is recommended to keep employee exposures below the Airborne Exposure Limit.

Respiratory Protection: If engineering controls do not maintain airborne concentrations below recommended exposure limits, an approved respirator must be worn.

Skin Protection: Wear protective gloves and eye protection. Chemical resistant gloves, Neoprene or PVC.

Eye Protection: Wear protective gloves and eye protection. Safety glasses or goggles.

8.3. Personal Protective Equipment

Wear protective gloves and eye protection. If engineering controls do not maintain airborne concentrations below recommended exposure limits, an approved respirator must be worn. Chemical resistant gloves, Neoprene or PVC. Safety glasses or goggles.



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SECTION 9: Physical and Chemical Properties

9.1. Basic Physical and Chemical Properties

Appearance: Colorless liquid

Physical State: Liquid

Odor: Data not available.

Odor Threshold: Data not available.

pH: Highly acidic

Melting/Freezing Point: Data not available.

Initial Boiling Point/Range: Data not available.

Flash Point: Data not available.

Evaporation Rate: Data not available.

Flammability: Data not available.

Flammability/Explosive Limits: Data not available.

Vapor Pressure: Data not available.

Vapor Density: Data not available.

Relative Density: 1.04

Solubility: Miscible

Partition Coefficient: Data not available.

Auto-Ignition Temperature: Data not available.

Decomposition Temperature: Data not available.

Viscosity: Data not available.

Explosive Properties: Data not available.

Oxidizing Properties: Data not available.

SECTION 10: Stability and Reactivity

10.1. Reactivity and Chemical Stability

Stable under normal conditions of use and storage.

10.2. Possibility of Hazardous Reactions

Data not available.

10.3. Conditions to Avoid and Incompatible Materials

Keep only in original container. Strong bases, metallic powders, Carbides, Hydrogen Sulfide, Turpentine and combustible organics.

10.4. Hazardous Decomposition Products

Will not occur.

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SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity - Oral Exposure:

Toxic if swallowed. Wash arms, hands and face thoroughly after handling. Do not eat, drink or smoke when using this product. IF SWALLOWED: Immediately call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water). Rinse mouth. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Acute Toxicity - Dermal Exposure:

Not applicable.

Acute Toxicity - Inhalation Exposure:

Toxic if inhaled. Avoid breathing fumes, mist, vapors, or spray. Use only outdoors or in a well-ventilated area. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water). Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Acute Toxicity - Other Information:

LC50, Inhalation, Rat: 1276 ppm/1 H (Hydrofluoric Acid). LD50, Oral, Rabbit (Hydrochloric Acid) 900 mg/kg; Details of toxic effects not reported other than lethal dose value. LCLo, inhalation, human: 3000 ppm/5 minutes: No toxic effects noted.

Skin Corrosion and Irritation:

Causes severe skin burns and eye damage. Do not breathe fumes, mist, vapors, or spray. Wash arms, hands and face thoroughly after handling. Wear protective gloves and eye protection. IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water). IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Serious Eye Damage and Irritation:

Causes serious eye damage. Wear protective gloves and eye protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Respiratory Sensitization:

Not applicable.

Skin Sensitization:

Not applicable.

Germ Cell Mutagenicity:

Not applicable.

Carcinogenicity:

Not applicable.

Reproductive Toxicity:

Not applicable.



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Specific Target Organ Toxicity from Single Exposure:

Not applicable.

Specific Target Organ Toxicity from Repeated Exposure:

Causes damage to organs through prolonged or repeated exposure. Do not breathe fumes, mist, vapors, or spray. Wash arms, hands and face thoroughly after handling. Do not eat, drink or smoke when using this product. Get medical attention if you feel unwell. Dispose of contents in accordance with local, state, federal and international regulations.

Aspiration Hazard:

Not applicable.

Additional Toxicology Information:

Data not available.

SECTION 12: Ecological Information

12.1. Ecotoxicity

Not applicable.

12.2. Persistence and Degradability

Data not available.

12.3. Bioaccumulative Potential

Data not available.

12.4. Mobility in Soil

Data not available.

12.5. Other Adverse Ecological Effects

Data not available.

SECTION 13: Disposal Considerations

13.1. Waste Treatment Methods

Data not available.



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SECTION 14: Transportation Information

14.1. Transportation by Land-Department of Transportation (DOT, United States of America)

Sizes: 1 L, 500 mL

UN Number: UN2922

Proper Shipping Name: Corrosive liquid, toxic, n.o.s. (Hydrochloric Acid, Hydrofluoric Acid)

Hazard Class: 8 (6.1)

Packing Group: II

Hazard Label(s):



14.2. Transportation by Air - International Air Transport Association (IATA)

Sizes: 1 L, 500 mL

UN Number: UN2922

Proper Shipping Name: Corrosive liquid, toxic, n.o.s. (Hydrochloric Acid, Hydrofluoric Acid)

Hazard Class: 8 (6.1)

Packing Group: II

Hazard Label(s):



14.3 Transportation of Dangerous Goods (TDG, Canada)

Sizes: 1 L, 500 mL

UN Number: UN2922

Proper Shipping Name: CORROSIVE LIQUID, TOXIC, N.O.S. (hydrochloric acid, hydrofluoric acid)

Hazard Class: 8 (6.1)

Packing Group: II

Hazard Label(s):



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SECTION 15: Regulatory Information

15.1. Occupational Safety and Health Administration (OSHA) Hazards

Not listed.

15.2. Superfund Amendments and Reauthorization Act (SARA) 302 Extremely Hazardous Substances

Hydrochloric Acid (CAS # 7647-01-0): 500 lb TPQ (gas only)

Hydrochloric Acid (CAS # 7647-01-0): 5000 lb EPCRA RQ (gas only)

Hydrofluoric Acid (CAS # 7664-39-3): 100 lb EPCRA RQ

Hydrofluoric Acid (CAS # 7664-39-3): 100 lb TPQ

15.3. Superfund Amendments and Reauthorization Act (SARA) 311/312 Hazardous Chemicals

Hydrochloric Acid (CAS # 7647-01-0): 5000 lb final RQ; 2270 kg final RQ

Hydrofluoric Acid (CAS # 7664-39-3): 100 lb final RQ; 45.4 kg final RQ

15.4. Superfund Amendments and Reauthorization Act (SARA) 313 Toxic Release Inventory (TRI)

Hydrochloric Acid (CAS # 7647-01-0): 1.0 % de minimis concentration (acid aerosols including mists, vapors, gas, fog, and other airborne forms of any particle size)

Hydrofluoric Acid (CAS # 7664-39-3): 1.0 % de minimis concentration

15.5. Massachusetts Right-to-Know Substance List

Hydrochloric Acid (CAS # 7647-01-0): Extraordinarily hazardous

Hydrofluoric Acid (CAS # 7664-39-3): Extraordinarily hazardous

15.6. Pennsylvania Right-to-Know Hazardous Substances

Hydrochloric Acid (CAS # 7647-01-0): Environmental hazard

Hydrochloric Acid (CAS # 7647-01-0): Present

Hydrofluoric Acid (CAS # 7664-39-3): Environmental hazard

Hydrofluoric Acid (CAS # 7664-39-3): Present

Water (CAS # 7732-18-5): "Present" As Ethyl alcohol and water [RR-00802-6]

Water (CAS # 7732-18-5): Present

15.7. New Jersey Worker and Community Right-to-Know Components

Hydrochloric Acid (CAS # 7647-01-0): corrosive

Hydrochloric Acid (CAS # 7647-01-0): sn 1012

Hydrochloric Acid (CAS # 7647-01-0): SN 1012 500 lb TPQ; SN 2909 500 lb TPQ (gas only)

Hydrofluoric Acid (CAS # 7664-39-3): "sn 0936" As Fluorides [RR-02792-9]

Hydrofluoric Acid (CAS # 7664-39-3): corrosive

Hydrofluoric Acid (CAS # 7664-39-3): sn 0936

Hydrofluoric Acid (CAS # 7664-39-3): sn 3759

Hydrofluoric Acid (CAS # 7664-39-3): SN 3759 100 lb TPQ; SN 1014 100 lb TPQ

15.8. California Proposition 65

Not listed.

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15.9. Canada Domestic Substances List / Non-Domestic Substances List (DSL/NDSL)

Hydrochloric Acid (CAS # 7647-01-0): Present (DSL)

Hydrofluoric Acid (CAS # 7664-39-3): Present (DSL)

Water (CAS # 7732-18-5): Present (DSL)

15.10. United States of America Toxic Substances Control Act (TSCA) List

All components of this solution are listed as active on the TSCA Inventory or are mixtures (hydrates) of active items listed on the TSCA Inventory.

Hydrochloric Acid (CAS # 7647-01-0): Present (ACTIVE)

Hydrofluoric Acid (CAS # 7664-39-3): Present (ACTIVE)

Water (CAS # 7732-18-5): Present (ACTIVE)

15.11. European Inventory of Existing Commercial Chemical Substances (EINECS), European List of Notified Chemical Substances (ELINCS), and No Longer Polymers (NLP)

Hydrochloric Acid (CAS # 7647-01-0): 231-595-7

Hydrofluoric Acid (CAS # 7664-39-3): 231-634-8

Water (CAS # 7732-18-5): 231-791-2

SECTION 16: Other Information

16.1. Full Text of Hazard Statements and Precautionary Statements

May be corrosive to metals. Toxic if swallowed. Causes severe skin burns and eye damage. Toxic if inhaled. Causes damage to organs through prolonged or repeated exposure.

Keep only in original container. Do not breathe fumes, mist, vapors, or spray. Wash arms, hands and face thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye protection.

IF SWALLOWED: Immediately call a POISON CENTER or physician. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER or physician. Get medical attention if you feel unwell. Specific treatment (Wash areas of contact with water). Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.

Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store in corrosive resistant container with a resistant inner liner.

Dispose of contents in accordance with local, state, federal and international regulations.

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16.2. Miscellaneous Hazard Classes

Canadian Carcinogenicity Hazard Class: Not Applicable.

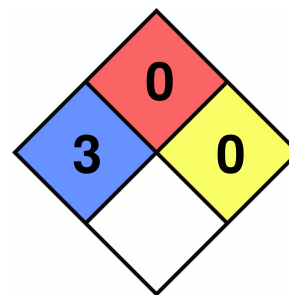
Physical Hazards Not Otherwise Classified (PHNOC): Not Applicable.

Health Hazards Not Otherwise Classified (HHNOC): Not Applicable.

Biohazardous Infectious Materials Hazard Class: Not Applicable.

16.3. National Fire Protection Association (NFPA) Rating

Health: 3
Flammability: 0
Reactivity: 0
Special Hazard:



16.4. Document Revision

Last Revision Date: 2023-09-11

DISCLAIMER

When handled properly by qualified personnel, the product described herein does not present a significant health or safety hazard. Alteration of its characteristics by concentration, evaporation, addition of other substances, or other means may present hazards not specifically addressed herein and which must be evaluated by the user. The information furnished herein is believed to be accurate and represents the best data currently available to us. No warranty, expressed or implied, is made and RICCA CHEMICAL COMPANY assumes no legal responsibility or liability whatsoever resulting from its use.